

OR Lean 5S RIE Results

- ✓ Increased space utilization by 40%
- ✓ Removed over \$500,000 of unused equipment
- ✓ Everything has a home and is easy to find/return
- ✓ Reduced time to pull average case by 35%
- ✓ Reduced walking to pull average case by 280 feet
- ✓ Safer environment, much better flow, less walking, less hunting, less frustration!